## Contents

*Introduction* - page 7

**Chapter 1 Where did they come from?** - page 8
- Tradesmen and Specialists - page 8
- Secret Language - page 12
- Poverty and Evictions - page 14
- Drop Outs - page 22
- A Common Identity - page 23

**Chapter 2 Work and Travel** - page 28
- The Traditional Ways - page 28
- Horses and Blockers - page 34
- Fortunes - page 36
- Travelling - page 39

**Chapter 3 The Move to the City** - page 44
- Working in the City - page 48
- Begging - page 54

**Chapter 4 The Family** - page 66
- Child Rearing - page 74
- Kinsmen - page 80
- Daily Life - page 86

**Chapter 5 Relations with 'the Buffers'** - page 98
- Settled Irish Stereotypes - page 100
- Discrimination - page 102
- Traveller Identity - page 114

**Chapter 6 The End of the Road?** - page 122
- The Appeal of the Road - page 122
- Emigration to Britain - page 130
- The Future - page 132

*Songs* - pages 27, 43, 65, 97, 137, 138, 139

*Notes* - page 140

*Acknowledgements* - page 141

*Bibliography* - page 142

*List of Illustrations* - page 144