

# Contents

Foreword — VII

List of Abbreviations — XV

**1 Introduction — 1**

**2 Materials — 7**

2.1 Inorganic materials — 8

2.1.1 Silicon — 8

2.1.2 Glass in opto-microfluidics — 11

2.2 Polymers — 14

2.2.1 Role of polymer composition — 16

2.2.2 Role of thermal response in polymers — 16

2.2.3 Role of structure order – molecular arrangement — 16

2.2.4 Elastomers: PDMS — 17

2.2.5 Thermoplastics: PMMA, PC, PVC CBC — 18

2.2.6 Thermoset: SU-8 photoresist, polyimide — 19

2.2.7 Smart polymers: Hydrogels — 20

2.2.8 General properties of polymers in microfluidics — 23

2.3 Papers — 25

2.4 Comparisons — 27

2.5 Smart materials — 27

2.5.1 Shape memory materials — 27

2.5.2 Smart fluids — 30

2.5.3 Magnetostrictive materials — 31

2.5.4 Electrostrictive — 31

2.5.5 Chromogenic materials — 32

2.6 Quantum dots (QD) — 34

2.7 Nanowires — 35

2.8 Conclusion — 36

Further reading — 37

Self-assessment questions — 37

**3 Materials fabrication and patterning techniques — 39**

3.1 Fabrication techniques in opto-microfluidics: Film deposition — 40

3.1.1 Evaporation — 40

3.1.2 Sputtering techniques — 41

3.1.3 Chemical vapor deposition and plasma-enhanced chemical vapor deposition – PECVD — 43

- 3.1.4 Comparisons — **47**
- 3.1.5 Sol-gel coating — **47**
- 3.1.6 Epitaxial growth and heteroepitaxial growth — **49**
- 3.2 Fabrication techniques: Local modification of bulk material properties — **50**
  - 3.2.1 Thermal diffusion — **51**
  - 3.2.2 Ion exchange — **52**
- 3.3 Material implantation and irradiation — **54**
  - 3.3.1 Ion implantation — **54**
  - 3.3.2 Modification of polymers by radiation — **64**
- 3.4 Patterning techniques — **75**
  - 3.4.1 Photolithography — **75**
- 3.5 Replication — **77**
  - 3.5.1 Replica molding — **78**
    - Further reading — **80**
    - Self Assessment questions — **80**
  
- 4 Photonics and biophotonics — 83**
  - 4.1 Wave guiding basics — **83**
  - 4.2 Characterization of optical waveguide based-devices — **92**
  - 4.3 Types of waveguides — **97**
  - 4.4 Types of optical fibers — **99**
  - 4.5 Fabrication methods for optical waveguides — **102**
    - 4.5.1 Lithography — **102**
    - 4.5.2 Replication — **103**
    - 4.5.3 Dry & wet etching — **111**
  - 4.6 Planar waveguide-based devices — **112**
    - 4.6.1 All polymer waveguides — **112**
    - 4.6.2 Silicon-polymer hybrid waveguides — **118**
  - 4.7 Active photonic devices — **124**
    - 4.7.1 Light-emitting diodes (LEDs) — **124**
    - 4.7.2 Detectors — **127**
    - 4.7.3 Image sensors — **135**
    - 4.7.4 Semiconductor lasers — **138**
    - 4.7.5 Organic LEDs, organic PDs and organic lasers — **140**
  - 4.8 Biology — **151**
    - 4.8.1 Cell types — **153**
    - 4.8.2 Patterning of living cells — **156**
  - 4.9 Conclusion — **167**
    - Further reading — **168**

- 5 Fluidics and fluid control systems — 169**
  - 5.1 Valve basics — 169
  - 5.2 Introduction into fluidic mechanics — 171
  - 5.3 Theory of fluid control elements in systems — 176
  - 5.4 Introduction into control theory — 178
    - 5.4.1 Open-loop and closed-loop controls — 178
    - 5.4.2 The control loop — 181
    - 5.4.3 Adapting the controller to the controlled system — 199
    - 5.4.4 Rating and selection of control valves — 208
  - 5.5 Microvalves — 219
  - 5.6 Fabrication of fluidic channels: Bonding — 226
  - 5.7 Conclusion — 228
    - Further reading — 228
  
- 6 Sensors for Optofluidic systems — 229**
  - 6.1 Process sensors — 229
    - 6.1.1 Temperature sensors — 229
    - 6.1.2 Pressure sensors — 238
    - 6.1.3 Flow sensors — 240
    - 6.1.4 Level sensors — 245
      - Further reading — 249
      - Self-Assessment Questions — 249
  - 6.2 Process analytical sensors — 250
    - 6.2.1 The added-value concept — 250
    - 6.2.2 Taxonomy — 252
    - 6.2.3 Process analyzer categories — 254
      - Self-Assessment Questions — 265
  - 6.3 Spectroscopic in-line monitoring — 265
    - 6.3.1 Industry relevance — 265
    - 6.3.2 The interaction of radiation with matter — 267
    - 6.3.3 UV-Vis spectroscopy — 269
      - Self-Assessment Questions — 272
    - 6.3.4 Flow chemistry applications with UV/Vis spectroscopy — 282
    - 6.3.5 Fluorescence spectroscopy — 286
      - Self-Assessment Questions — 299
    - 6.3.6 Infrared spectroscopy — 300
      - Self-Assessment Questions — 310
    - 6.3.7 Spectrometer components and designs — 311
      - Self-Assessment Questions — 347
    - 6.3.8 Raman spectroscopy — 348

	Self-Assessment Questions —	<b>356</b>
6.4	Multivariate data analysis —	<b>358</b>
6.4.1	The importance of data quality —	<b>362</b>
6.4.2	Inspect the data —	<b>363</b>
6.4.3	Check the process or reference data —	<b>365</b>
	Self-Assessment Questions —	<b>372</b>
	Further reading —	<b>372</b>
6.5	Conclusion —	<b>372</b>
<b>7</b>	<b>Bus technologies for optofluidic systems —</b>	<b>373</b>
7.1	Optofluidic systems —	<b>378</b>
7.1.1	Specimens and analytical control material —	<b>387</b>
7.1.2	Chemicals and calibrators —	<b>387</b>
7.1.3	Apparatus —	<b>387</b>
7.1.4	BANSAL photometric measurement with laser light —	<b>388</b>
7.1.5	Reference method —	<b>389</b>
7.1.6	Imprecision —	<b>389</b>
7.1.7	Drift —	<b>389</b>
7.1.8	Accuracy —	<b>390</b>
7.1.9	Method comparison —	<b>390</b>
7.1.10	Linearity —	<b>390</b>
7.1.11	Limits of detection and quantification —	<b>390</b>
7.1.12	Statistical analysis —	<b>391</b>
7.1.13	Festo optofluidic —	<b>398</b>
7.1.14	Real-time optical analysis —	<b>399</b>
7.1.15	Visualization of hidden information —	<b>399</b>
7.1.16	Separation of different fluids —	<b>400</b>
7.2	Conclusion —	<b>400</b>
	Further reading —	<b>400</b>
<b>8</b>	<b>Outlook —</b>	<b>401</b>
<b>9</b>	<b>Glossary of optofluidics terms and definitions —</b>	<b>403</b>
<b>10</b>	<b>Chemical resistance properties of materials —</b>	<b>421</b>
	<b>International standards and regulations —</b>	<b>447</b>
	AATCC Evaluation Procedures – Textiles —	<b>447</b>
	AS/NZS Australian/New Zealand Standards —	<b>448</b>
	ASBC – Beer —	<b>449</b>
	ASTM Standard Specifications —	<b>449</b>

DIN — 453

ICUMSA Sugar Methods — 453

ISO — 454

JIS — 456

SAE J1545 — 457

TAPPI Test Methods – Pulp and Paper — 457

USP – Pharmaceuticals — 458

**References — 459**

**Index — 475**

