Instructions for the Preparation of an Archives of Foundry Engineering Article

Do not put here neither authors personalities nor affiliations! This data must be provided only during submission process by filling the online submission form

Received XXXXX; accepted in revised form XXXXX

Abstract

Please take into consideration the fact that the full text of an abstract should contain no more than 1000-2000 characters (including spaces). In this chapter put your information how are the objectives achieved, what was the main method(s) used, what is the approach to the topic etc. Please put the information what are the main conclusions, what are the suggestions for future research, what practical implications are identified etc. No Polish abstract is necessary.

Keywords: Please provide up to five keywords, separated by commas, which express the principal topics of the paper. First two keywords should be selected from the chosen set given in the further part of this instruction called “Scope”.

1. Introduction

The paper should begin with the introduction in which the state-of-the-art of the issue concerning the paper will be presented generally and concisely. It is necessary to quote references taking into consideration the remarks included in the section “References”. It is necessary to present the aim of works included in the paper and clearly emphasise the originality of solutions and content-related approach to the issue worked out and described by authors. Exemplary section headings and range of the subsequent sections of the paper are given roughly which we wish you to adopt during the preparation of your paper.

2. Description of the approach, work methodology, materials for research, assumptions, experiments etc.

In this section, it is necessary to present in details assumptions and course of own researches to such an extent that a reader could repeat those works if he was going to confirm achieved results.

2.1. Title

The paper title should precise clearly and in details its subject matter and should have no more than 10 words (articles are not counted). Please capitalize each word.
Table 1.
Editorial requirements

<table>
<thead>
<tr>
<th>No</th>
<th>Item</th>
<th>Explanation</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.</td>
<td>Paper size</td>
<td>Please use non-standard format (205 x 280) without page numbering. Only this paper size will be accepted.</td>
</tr>
<tr>
<td>2.</td>
<td>Length</td>
<td>The paper must have preferably 4 or 6 pages and exceptionally only after the previous agreement with the Editorial Board can have other number of pages.</td>
</tr>
<tr>
<td>3.</td>
<td>Margins /Columns</td>
<td>Total text width: 17.7 cm; Pages: Maximum length: 21.8 cm; top margin: 3.0 cm; bottom margin: 3.2 cm; left and right margins 1.4 cm; Columns: each column 8.45 cm wide with 0.8 cm middle margin do not begin a new section directly at the bottom of a page, but transfer the heading to the top of the next column; you may exceed the length of the text area by one line only in order to complete a section of text or a paragraph.</td>
</tr>
<tr>
<td>4.</td>
<td>Page layout</td>
<td>The main body of the text should be left and right justified. Please remember about the ‘fine-tuning’: Do not end the page with a heading; do not start a page with an incomplete line; do not underline any part of the text.</td>
</tr>
<tr>
<td>5.</td>
<td>Fonts and line spacing</td>
<td>The 9 pt Times New Roman font in 1.0 line spacing is required</td>
</tr>
<tr>
<td>6.</td>
<td>Title</td>
<td>The title should have no more than 10 words (articles are not counted) and situated maximum in three lines and centre-justified</td>
</tr>
</tbody>
</table>

Title of the Article (26 point, bold, Times New Roman, capitalize each word).

7. Abstract
Please provide a brief abstract (9 points) and the abstract itself should contain no more than 1000-2000 characters (including spaces). Please write it concisely and clearly. The abstract should reflect only what appears in the original paper. The word Abstract should be written in the bold style (14 point).

8. Keywords
The words Keywords (9 points, each beginning with a big letter and separated by commas)

9. Style
Section headings (14 points, bold, Times New Roman), subsection headings (12 points, bold, Times New Roman) should be left justified. Before section headings use two blank spaces and before subsection headings use two blank spaces. The creation of sub-sections is not foreseen. Table and figure headings (9 points) should be numbered consecutively and centre-justified

10. Colour
Papers are printed as black and white and full colour in online version.

2.2. Format
The paper should be prepared according to the requirements provided in Table 1. Please pay attention to the fact that the subsection should be not shorter than 0.5 column.

2.3. Tables
Tables should be presented in the form shown in Table 1. They should be arranged throughout the text but do not put the table at the first page, preferably being included on the same page as they are first discussed. They should have a self-contained caption and be positioned in flush-left alignment with the text margin within the column. If they do not fit into one column they may be placed across both columns in which case place them at the top or at the bottom of a page.

2.4. Figures
Figures should be presented as in Figure 1. They should be clearly displayed by leaving at least single line of spacing above and below them.

![Fig. 1. Good quality figure with clear lettering](image1)

![Fig. 2. Bad quality, distorted figure; lettering is too small](image2)
When placing a figure at the top of the page, the top of figure should be at the same level as the bottom of the first text line. All notations and lettering should be no less than 2.5 mm high. The use of heavy black and/or colour bold lettering should be avoided as they will look unpleasantly dark when printed. They also must be located close to the first reference to them in the text and numbered consecutively. A figure caption should be placed immediately below the figures. Photographs and figures should be prepared in colour at min. 300 dpi resolution. Please do not use patterns in vector graphics. It is required to prepare them with use of graphical software, in TIFF or JPEG format (prepared in MS Word are not accepted). Please remember that they cannot be reduced or enlarged after placement in MS Word application, because they lose the image quality.

Tables and figures placed across both columns should begin and end the page.

Tables and figures of good quality must be attached in separate files during the submission process.

2.5. Equations

Equations should be placed flush-left with the text margin of the column and should be preceded and followed by one blank line.

\[ w_k = 16,76 + 270 \cdot p_t^2 + 698,42 \cdot p_d \]  

(1)

If they are numbered make sure that they are numbered consequently. Put the numbers in parentheses flush with the right-hand margin level with the last line of the equation.

3. Description of achieved results of own researches

3.1. General remarks

In that section, it is necessary to present achieved results of own researches in details e.g. researches or calculations illustrating them in details and legibly by pictures, diagrams, photos e.g. metallographic ones, results, calculations, tables etc. and giving in details casual and result relations between stated facts confirming or excluding data known from the literature. That section should have a character of a scientific discussion, although to do that the separate section can be created and in the given one only the information about achieved results of researches can be included. In short papers, you should rather limit yourself to a discussion.

3.2. Scope

Thematic scope of papers accepted for submission but not limited is given below:


4. Conclusions

It is necessary to present clearly the main conclusions from the whole paper. It is required to present them in a few points after the general conclusion. The author's achievements and originality of research and the author's input in the undertaken subject matter and value of study should be emphasised. Practical application and possible directions of further works can be pointed out.

Acknowledgements

Acknowledgements should be placed before references.

References

Because all references will be linked electronically to the papers they cite, proper formatting of the references is crucial. This guide describes standards for preparing the references in the APA style. The following sections give detailed instructions on citing books, journal articles, conference papers, theses, webpages and others. Please provide all the required elements in the references to your paper. Please pay particular attention to spelling, capitalization and punctuation. Accuracy and completeness of references are the responsibilities of the author. Before submitting your article, please ensure you have checked your paper for any relevant references you may have missed.

Book: Author(s). (Year of publication). Book title. Place of publication: Publisher.


Book chapter or article in edited book: Author(s) of chapter. (Year of publication). Chapter title. In Editors of the book (Eds.), Book title (Chapter page range). Place of publication: Publisher.


Proceedings from a conference: Author(s). (Year of publication). Title. In Conference name, Date (Page range). Place of publication: Publisher.
